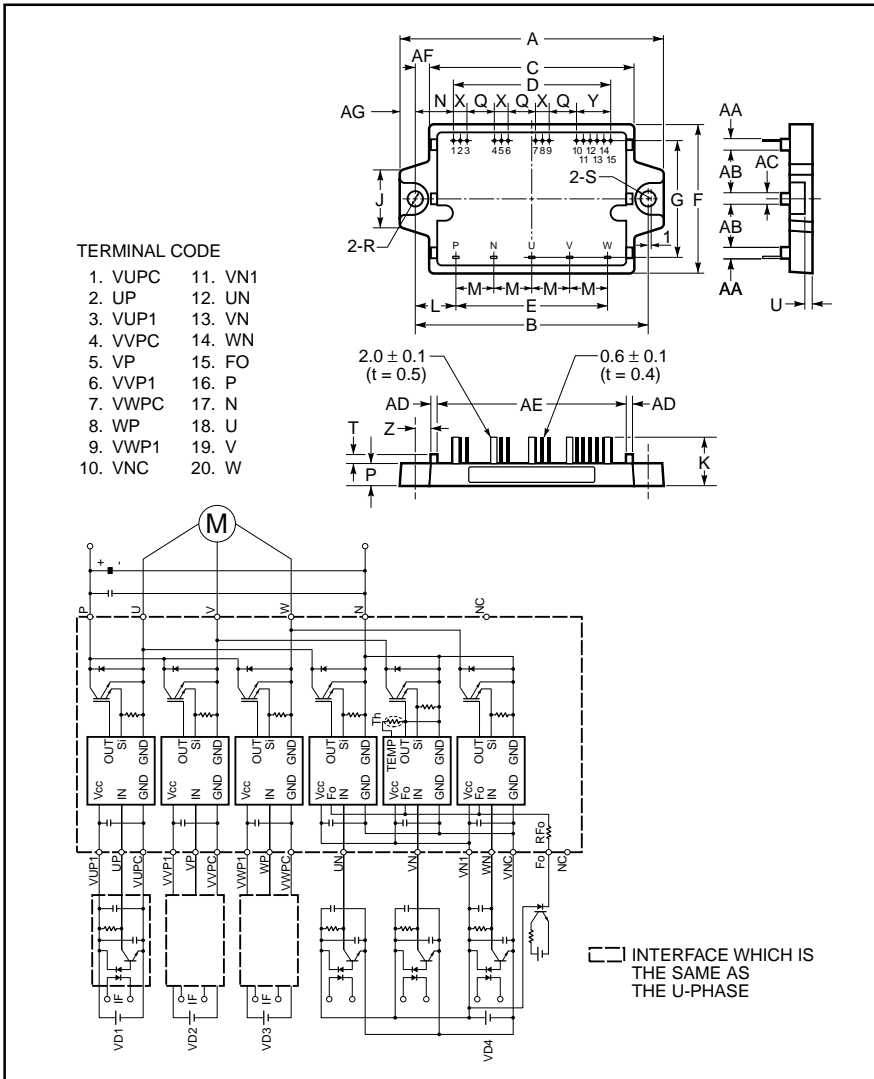


# PM15CZF120

FLAT-BASE TYPE  
INSULATED PACKAGE



**Description:**

Mitsubishi Intelligent Power Modules are isolated base modules designed for power switching applications operating at frequencies to 20kHz. Built-in control circuits provide optimum gate drive and protection for the IGBT and free wheel-diode power devices.

**Features:**

- Complete Output Power Circuit
- Gate Drive Circuit
- Protection Logic
  - Short Circuit
  - Over Current
  - Over Temperature
  - Under Voltage

**Applications:**

- Inverters
- UPS
- Motion/Servo Control
- Power Supplies

**Ordering Information:**

Example: Select the Complete part number from the table below -i.e. PM15CZF120 is a 1200V, 15 Ampere Intelligent Power Module.

Type	Current Rating Amperes	V <sub>CEs</sub> Volts (x 10)
PM	15	120

**Outline Drawing and Circuit Diagram**

Dimensions	Inches	Millimeters	Dimensions	Inches	Millimeters
A	3.86±0.04	98.0±1.0	R	0.22 Dia.	5.5 Dia.
B	3.43±0.02	87.0±0.5	S	0.24 Rad.	6.0 Rad.
C	2.99	76.0	T	0.14	3.5
D	2.30	58.42	U	0.12±0.02	3.0±0.5
E	2.20±0.03	56.0±0.8	X	0.1±0.01	2.54±0.3
F	2.21±0.04	56.0±1.0	Y	0.1±0.01	2.54±0.3
G	1.73±0.03	44.0±0.8	Z	0.24	6.0
J	0.83	21.0	AA	0.12	3.0
K	0.71±0.04	18.0±1.0	AB	0.69	17.5
L	0.61	15.5	AC	0.16	4.0
M	0.55±0.01	14.0±0.3	AD	0.10	2.5
N	0.56	14.29	AE	2.76	70.0
P	0.32±0.02	8.0±0.5	AF	0.22	5.5
Q	0.40	10.16	AG	0.22	5.5

**PM15CZF120**FLAT-BASE TYPE  
INSULATED PACKAGE**Absolute Maximum Ratings,  $T_j = 25\text{ }^\circ\text{C}$  unless otherwise specified**

Ratings	Symbol	PM15CZF120	Units
Junction Temperature	$T_j$	-20 to 150	$^\circ\text{C}$
Storage Temperature	$T_{\text{stg}}$	-40 to 125	$^\circ\text{C}$
Case Operating Temperature	$T_C$	-20 to 100	$^\circ\text{C}$
Mounting Torque M5 Mounting Screws	–	1.47 ~ 1.96	N · m
Module Weight (Typical)	–	80	Grams
Supply Voltage Protected by OC and SC ( $V_D = 13.5 \sim 16.5\text{V}$ , Inverter Part)	$V_{\text{CC(prot)}}$	800	Volts
Isolation Voltage (Main Terminal to Baseplate, AC 1 min.)	$V_{\text{iso}}$	2500	Vrms

**Control Sector**

Supply Voltage (Applied between $V_{\text{UP1}}-V_{\text{UPC}}$ , $V_{\text{VP1}}-V_{\text{VPC}}$ , $V_{\text{WP1}}-V_{\text{WPC}}$ , $V_{\text{N1}}-V_{\text{NC}}$ )	$V_D$	20	Volts
Input Voltage (Applied between $U_P-V_{\text{UPC}}$ , $V_P-V_{\text{VPC}}$ , $W_P-V_{\text{WPC}}$ , $U_N \cdot V_N \cdot W_N-V_{\text{NC}}$ )	$V_{\text{CIN}}$	20	Volts
Fault Output Supply Voltage (Applied between $F_O$ and $V_{\text{NC}}$ )	$V_{\text{FO}}$	20	Volts
Fault Output Current (Sink Current of $F_O$ Terminal)	$I_{\text{FO}}$	20	mA

**IGBT Inverter Sector**

Collector-Emitter Voltage ( $V_D = 15\text{V}$ , $V_{\text{CIN}} = 15\text{V}$ )	$V_{\text{CES}}$	1200	Volts
Collector Current, ( $T_C = 25\text{ }^\circ\text{C}$ )	$I_C$	15	Amperes
Peak Collector Current, ( $T_C = 25\text{ }^\circ\text{C}$ )	$I_{\text{CP}}$	30	Amperes
Supply Voltage (Applied between P-N)	$V_{\text{CC}}$	900	Volts
Supply Voltage, Surge (Applied between P-N, Surge Value)	$V_{\text{CC (surge)}}$	1000	Volts
Collector Dissipation	$P_C$	83	Watts

# PM15CZF120

FLAT-BASE TYPE  
INSULATED PACKAGE

## Electrical and Mechanical Characteristics, $T_j = 25\text{ }^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
<b>Control Sector</b>						
Over Current Trip Level	OC	$-20^\circ\text{C} \leq T_j \leq 125^\circ\text{C}$ , $V_D = 15\text{V}$	22	37	–	Amperes
Short Circuit Trip Level	SC	$-20^\circ\text{C} \leq T_j \leq 125^\circ\text{C}$ , $V_D = 15\text{V}$	–	56	–	Amperes
Over Current Delay Time	$t_{\text{off}}(\text{OC})$	$V_D = 15\text{V}$	–	10	–	$\mu\text{s}$
Over Temperature Protection	OT	Trip Level	100	110	120	$^\circ\text{C}$
	$\text{OT}_r$	Reset Level	–	90	–	$^\circ\text{C}$
Supply Circuit Under Voltage Protection	UV	Trip Level	11.5	12.0	12.5	Volts
	$\text{UV}_r$	Reset Level	–	12.5	–	Volts
Supply Voltage	$V_D$	Applied between $V_{\text{UP1}}-V_{\text{UPC}}$ , $V_{\text{VP1}}-V_{\text{VPC}}$ , $V_{\text{WP1}}-V_{\text{WPC}}$ , $V_{\text{N1}}-V_{\text{NC}}$	13.5	15.0	16.5	Volts
Circuit Current	$I_D$	$V_D = 15\text{V}$ , $V_{\text{CIN}} = 15\text{V}$ , $V_{\text{N1}}-V_{\text{NC}}$	–	18	25	mA
		$V_D = 15\text{V}$ , $V_{\text{CIN}} = 15\text{V}$ , $V_{\text{XP1}}-V_{\text{XPC}}$	–	7	10	mA
Input ON Threshold Voltage	$V_{\text{th(on)}}$	Applied between	1.2	1.5	1.8	Volts
Input OFF Threshold Voltage	$V_{\text{th(off)}}$	$U_P-V_{\text{UPC}}$ , $V_P-V_{\text{VPC}}$ , $W_P-V_{\text{WPC}}$ , $U_N \cdot V_N \cdot W_N-V_{\text{NC}}$	1.7	2.0	2.3	Volts
PWM Input Frequency	$f_{\text{PWM}}$	3- $\phi$ Sinusoidal	–	–	15	kHz
Fault Output Current	$I_{\text{FO(H)}}$	$V_D = 15\text{V}$ , $V_{\text{FO}} = 15\text{V}$	–	–	0.01	mA
	$I_{\text{FO(L)}}$	$V_D = 15\text{V}$ , $V_{\text{FO}} = 15\text{V}$	–	10	15	mA
Minimum Fault Output Pulse Width	$t_{\text{FO}}$	$V_D = 15\text{V}$	1.0	1.8	–	ms

**PM15CZF120**

**FLAT-BASE TYPE  
INSULATED PACKAGE**

**Electrical and Mechanical Characteristics, T<sub>j</sub> = 25°C unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
<b>IGBT Inverter Sector</b>						
Collector-Emitter Cutoff Current	I <sub>CES</sub>	V <sub>CE</sub> = V <sub>CES</sub> , V <sub>D</sub> = 15V, T <sub>j</sub> = 25°C	–	–	1	mA
		V <sub>CE</sub> = V <sub>CES</sub> , V <sub>D</sub> = 15V, T <sub>j</sub> = 125°C	–	–	10	mA
FwDi Forward Voltage	V <sub>EC</sub>	-I <sub>C</sub> = 15A, V <sub>D</sub> = 15V, V <sub>CIN</sub> = 15V	–	2.5	3.5	Volts
Collector-Emitter Saturation Voltage	V <sub>CE(sat)</sub>	V <sub>D</sub> = 15V, V <sub>CIN</sub> = 0V, I <sub>C</sub> = 15A, T <sub>j</sub> = 25°C	–	2.7	3.7	Volts
		V <sub>D</sub> = 15V, V <sub>CIN</sub> = 0V, I <sub>C</sub> = 15A, T <sub>j</sub> = 125°C	–	2.5	3.4	Volts
Inductive Load Switching Times	t <sub>on</sub>		0.3	0.6	1.3	μs
	t <sub>rr</sub>	V <sub>D</sub> = 15V, V <sub>CIN</sub> = 0 ↔ 15V,	–	0.15	–	μs
	t <sub>C(on)</sub>	V <sub>CC</sub> = 600V, I <sub>C</sub> = 15A,	–	0.3	1.0	μs
	t <sub>off</sub>	T <sub>j</sub> = 125°C, Inductive Load	–	1.8	3.3	μs
	t <sub>C(off)</sub>		–	0.8	1.5	μs

**Thermal Characteristics**

Characteristic	Symbol	Condition	Min.	Typ.	Max.	Units
Junction to Case Thermal Resistance	R <sub>th(j-c)Q</sub>	Each IGBT	–	–	1.5	°C/Watt
	R <sub>th(j-c)F</sub>	Each FwDi	–	–	4.5	°C/Watt
Contact Thermal Resistance	R <sub>th(c-f)</sub>	Case to Fin Per Module, Thermal Grease Applied	–	–	0.067	°C/Watt

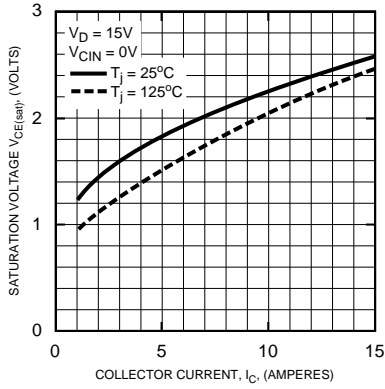
**Recommended Conditions for Use**

Characteristic	Symbol	Condition	Value	Units
Supply Voltage	V <sub>CC</sub>	Applied across P-N Terminals	0 ~ 800	Volts
	V <sub>D</sub>	Applied between V <sub>UP1</sub> -V <sub>UPC</sub> , V <sub>N1</sub> -V <sub>NC</sub> , V <sub>VP1</sub> -V <sub>VPC</sub> , V <sub>WP1</sub> -V <sub>WPC</sub>	15 ± 1.5	Volts
Input ON Voltage	V <sub>CIN(on)</sub>	Applied between	0 ~ 0.8	Volts
Input OFF Voltage	V <sub>CIN(off)</sub>	U <sub>P</sub> , V <sub>P</sub> , W <sub>P</sub> , U <sub>N</sub> , V <sub>N</sub> , W <sub>N</sub>	4.0 ~ V <sub>D</sub>	Volts
PWM Input Frequency	f <sub>PWM</sub>	Using Application Circuit	5 ~ 15	kHz
Minimum Dead Time	t <sub>dead</sub>	Input Signal	≥3.0	μs

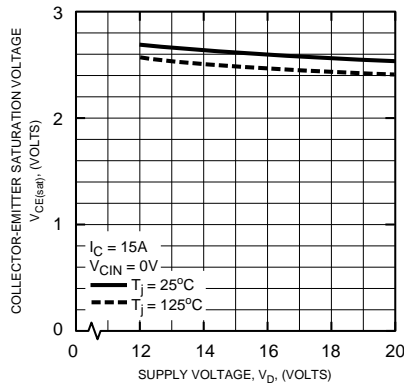
# PM15CZF120

FLAT-BASE TYPE  
INSULATED PACKAGE

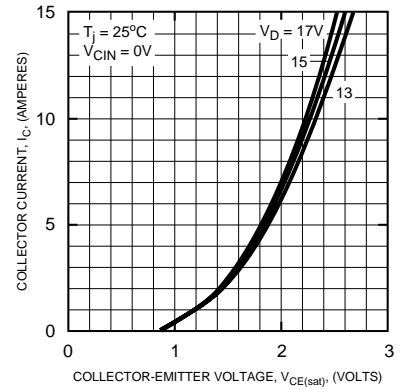
**SATURATION VOLTAGE CHARACTERISTICS (TYPICAL)**



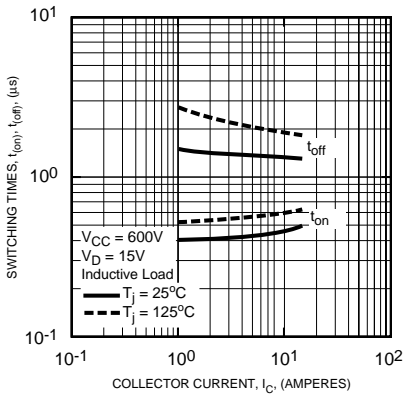
**COLLECTOR-EMITTER SATURATION VOLTAGE CHARACTERISTICS (TYPICAL)**



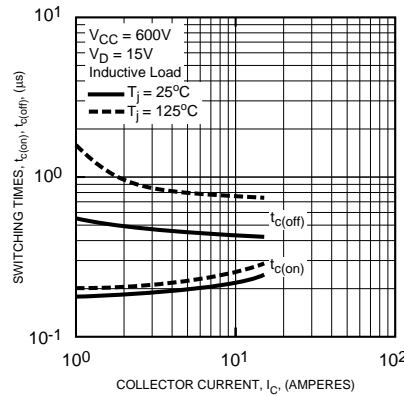
**OUTPUT CHARACTERISTICS (TYPICAL)**



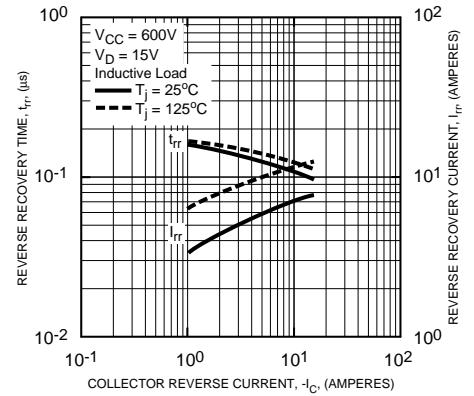
**SWITCHING TIME VS. COLLECTOR CURRENT (TYPICAL)**



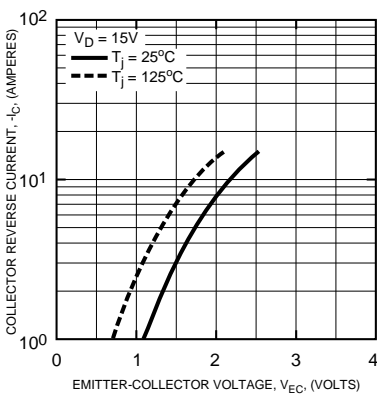
**SWITCHING TIME VS. COLLECTOR CURRENT (TYPICAL)**



**REVERSE RECOVERY CURRENT VS. COLLECTOR CURRENT (TYPICAL)**



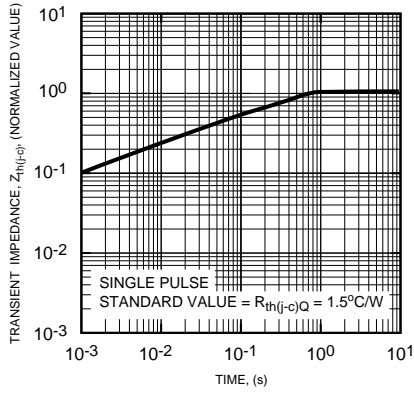
**FREE-WHEEL DIODE FORWARD CHARACTERISTICS (TYPICAL)**



**PM15CZF120**

FLAT-BASE TYPE  
INSULATED PACKAGE

TRANSIENT THERMAL  
IMPEDANCE CHARACTERISTICS  
(Each IGBT)



TRANSIENT THERMAL  
IMPEDANCE CHARACTERISTICS  
(Each FWDi)

